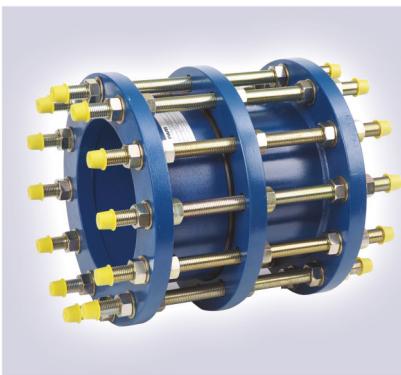
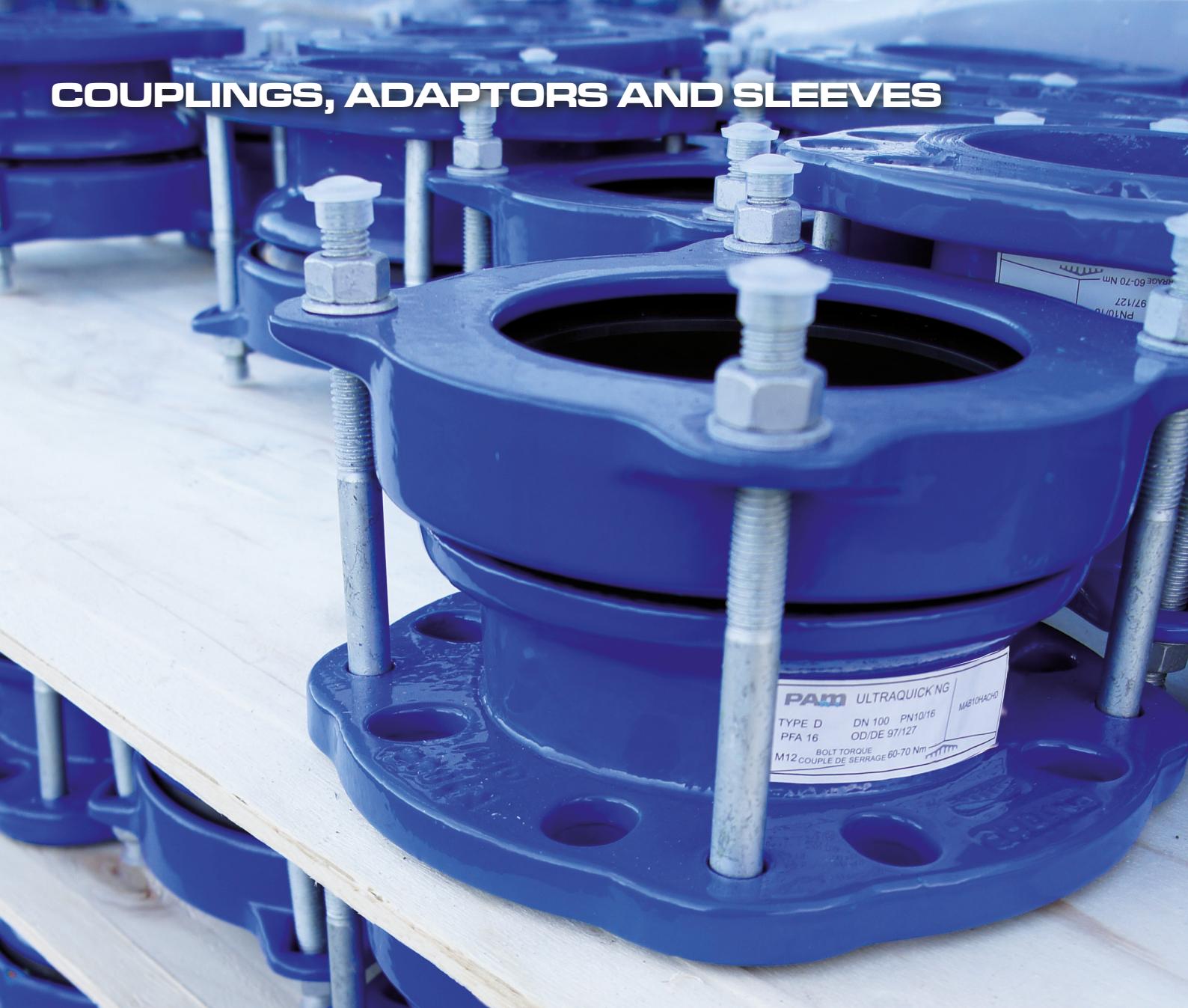


# COUPLINGS, ADAPTORS AND SLEEVES



Comprehensive pipe solutions

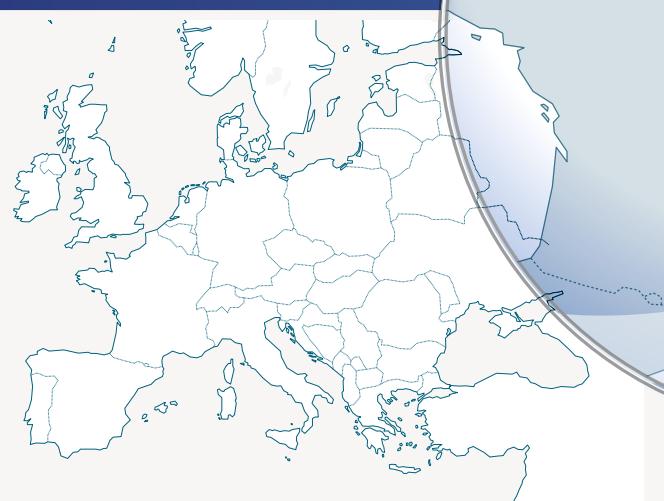
**PAM**  
SAINT-GOBAIN

World leader in comprehensive ductile iron pipeline systems, Saint-Gobain PAM designs, produces and sells a range of solutions dedicated to water supply, water distribution and sewerage. A strategy of continuous innovation and development followed at the R&D Centre for over 70 years has made of Saint-Gobain PAM products the reference choice for all professionals concerned with the quality, sustainability, ease of assembly and maintenance of networks.



Designed in our French Research and Development Centre, the Saint-Gobain PAM couplings and adaptors are assembled at the Toul (France) and Lavis (Italy) plants and then undergo a wide range of design tests at the Research and Development Centre at Maidières (France) to evaluate their performance.

## Saint-Gobain PAM moves into the





Valve tests are carried out at the COFRAC accredited Saint-Gobain PAM laboratory in compliance with standards NF EN 1074-2, NF EN 545:2010. The couplings and adaptors are manufactured and assembled at ISO 9000 and 14001 sites certified for protection and respect of the environment. They all have French sanitary compliance certificates (Attestation de Conformité Sanitaire) and are ideally suited for drinking water distribution.

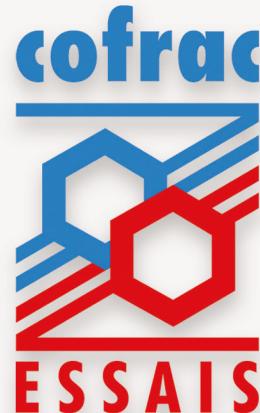


Expert in the field of Tapware and hydraulic fountain fittings, Saint-Gobain PAM constantly innovates to maintain its position of leader. Through the work of its researchers, numerous patents have been filed for products in the couplings and adaptors range: Quick, Ultra Range, Link, Replink, etc.



## maintenance of water distribution networks

Thanks to technical sales teams, Saint-Gobain PAM offers its clients technical support at all stages of the project by offering a perfectly adapted and complete range of solutions. It offers training courses in the installation of its products (Pam Academy) and also provides its website: [www.pamline.com](http://www.pamline.com)



# Couplings, Adaptors and Sleeves

## Contents



### Flange adaptors

p.8

These are junction products between a flanged item and a spigot end pipe or tube. They are designed to connect with pipes or tubes of various constructions. They can also be dedicated for a particular pipe material and in this case are offered in anchored version. The anchored version eliminates the need for concrete thrust blocks.



### Couplings

p.15

These are junction products between two spigot ends. They are designed to be connected with pipes of various construction or dedicated to one particular material.



### Repair clamps

p.22

These are products which allow the fast and efficient repair of damaged pipes.



### Dismantling joints

p.26

With an adjustable length of wide stroke, they are products designed to simplify the installation dismantling of a flanged item in a network. Due to their design, they allow an anchored connection and do not require the use of concrete thrust blocks.

## Fields of use and conformity in standards

The couplings, adaptors and sleeves from Saint-gobain PAM are designed :

- To connect valve equipment to pipes or tubes,
  - In order to facilitate the installation of new valves and to replace old ones when maintaining networks.
  - When installing valves in new networks located in cluttered subsoil or when installing valves in chambers, in water treatment plants.

- To connect two pipes or two tubes to each other,
- To repair damaged pipes or tubes and so reduce the water losses,
- To facilitate the installation and the dismantling of valve equipment.
  - When installing double-flanged valves, in order to make maintenance of the valve chamber.

All couplings, adaptors and sleeves from Saint-Gobain PAM are coated with epoxy powder 250 µm.

The networks are frequently composed of pipes or tubes of different construction: grey iron, ductile iron, steel, PE.

The range of couplings, adaptors and sleeves from Saint-gobain PAM has the right answer to most of reparation and repair needs, whether with products designed for multi construction or whether with dedicated products.

Light, very convenient to manipulate, and very easy to install, the couplings, adaptors and sleeves from Saint-Gobain PAM are divided into several generic groups.

# Ranges

Connection between a flange and a spigot

## Flange adaptors



### **UltraQUICK ultra large tolerance flange adaptor for pipes multi-materials**

These adaptors are suitable for pipes of grey iron, ductile iron, fiber-cement, and for steel tubes or PVC.

These adaptors are used for pipes of outside diameter from OD 49mm to 348mm without any discontinuity. The PFA is 16 bar (DE range is from 20 to 30mm).

Wide angular deflexion of +/- 6°.

Certain models have a flange with multiple drilling in DN 200 and DN > 200 flange drilling PN 10 and PN 16.



### **QUICK GS dedicated flange adaptor for ductile iron pipes**

These adaptors are available:

- in anchored version from DN 60 to DN 200,
- in non-anchored version from DN 60 to DN 300.

PFA 16 bar for both versions.

Flange multi drilled ISO PN 10 and 16.



### **QUICK GS dedicated flange adaptor for large diameter for ductile iron pipes**

These adaptors are available:

- In non-anchored version from DN 350 to DN 1000.

PFA 10 bar and 16 bar.



### **QUICK PVC anchor flange adaptor for PVC tubes**

These adaptors are available:

- From DN 40/OD 40 to DN 200/OD 225 PFA 16 bar
- Anchored version and non-anchored version
- PFA 16 bar for both versions

Some models have a flange with multiple drilling (DN).

The adaptors DN 200 are multi drilled ISO PN 10 and 16.

### **QUICK BLUTOP dedicated flange adaptor for BLUTOP pipes**

These adaptors are available:

- From DN 60-65/OD 75 to DN 150/OD160
- Anchored version and non-anchored version
- PFA 16 bar for both versions



### **QUICK PE dedicated flange adaptor mechanical anchored for PE tubes**

These adaptors are available:

- From DN 50/OD 63 to DN 400/OD 400

PFA 16 bar (DN 50/OD 63 to DN250/OD 280)

PFA 10 bar (DN 300/OD 315 to DN 400/OD 400)

Multi drilled ISO PN 10 and 16.

# Ranges

## Connection of spigot end pipes

### Couplings



#### **UltraLINK ultra large tolerance coupling for pipes of various construction**

This coupling is suitable for pipes in grey iron, ductile iron, fiber-cement, and PVC. These couplings are offered for pipes of outside diameter from OD 49mm to 348mm without discontinuity. The PFA is 16 bar (DE range from 20 to 30mm)  
Wide angular deflexion of +/- 6° for each joint (12° for couplings)  
(12° between the two pipes)



#### **LINK GS dedicated coupling for ductile iron pipes**

The range is available from:

- DN 40 to DN 100 - PFA 40 bar,
- DN 125 to DN 300 - PFA 25 bar,
- DN 350 to DN 600 - PFA 16 bar.



#### **LINK GS dedicated coupling for large diameter ductile iron**

The range is available from:

- DN 350 to DN 1000.
- PFA 16 bar



#### **LINK PE anchored coupling mechanic for PE tubes**

The range is available from:

- DN 50/OD 63 to DN 300/OD 315
- PFA 16 bar (DN 50/OD 63 au DN 250/OD 280)
- PFA 10 bar (DN 300/OD 315)



#### **FixLINK anchored dedicated coupling for ductile iron pipes**

Enables the connecting together of two pipes or valve spigot ends.

With smaller dimensions for tightening only on one side to make the installation easier, specially in congested areas (subsoil or chamber).

The range of anchored couplings is available from:

- DN 60 to DN 250 - PFA 16 bar,
- DN 300 - PFA 10 bar.



#### **FixLINK PVC-PE anchored dedicated coupling for PVC and PE tubes**

Similar to the previous model, this coupling is suitable for PVC and PE. For connection tubes it is recommended to use reinforcement rings.

The range of anchored couplings is available from:

- OD 63 to OD 280 - PFA 16 bar.

Utilization possible with PE 80 and PE 100 tubes, PN 10 and PN 16. It's recommended to use reinforcement ring for PE pipes.

# Ranges

## Pipes and repair tubes

### Repair clamps



#### RepLINK stainless steel - repair collar for pipes of various construction, with ductile iron clamps and stainless steel band

This collar is suitable for pipes in grey iron, ductile iron, fiber-cement, and for PVC tubes. Enables the repair of a damaged pipe without replacing it, through the installation of a simple external bandage.

These repair collars are offered for pipes or tubes outside diameters from OD 48mm to 516mm, with 3 lengths h 200, 300 and 500mm (according to OD) and with 1 or 2 clamps (according to OD) to make the installation easier.



#### Allinox repair collar for pipes of various construction, stainless steel band

This collar is suitable for pipes in grey iron, ductile iron, fiber-cement, and for PVC tubes. These couplings are offered for pipes of outside diameter from OD 60 mm to 138 mm.



#### RepLINK ductile iron - repair collar for pipes of various materials

Construction, fully in ductile iron.

This collar is suitable for pipes in grey iron, ductile iron, fiber-cement, and for PVC tubes. According to the same principle as previously, this type of product permits a rigid bandage. It is suitable for repairing clear breakages, avoiding bad alignment risks. These repair collars are offered for pipes or tubes outside diameters from OD 54mm to 466mm.

For OD > 218mm the collar has 3 clamps to make the installation easier.

### Installation of flanged equipment – dismantling joints, adjustable, self-anchoring



#### Dismantling joints type JP and type PO for flanged valves

This dismantling joint, installed next to a flanged valve, will make easier its removal and reinstallation on to the network, while ensuring the mechanical strength continuity. These adaptable adjustable product lengths permit the bridging of gaps between two mating flanges.

It makes for easier installation of the gaskets between flanges including the metal reinforced gasket. These dismantling joints are available from:

- DN 40 to DN 2000 PFA 10, 16 and 25 bar.



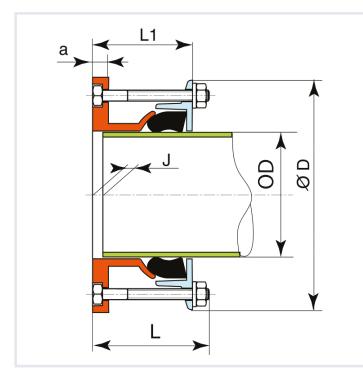
#### Dismantling joint type PF for RAP without flanges

This dismantling joint installed next to a valve without-flanges and the self-restrained dismantling joint Type PF for butterfly valve without flanges allow the installation or removal of an equipment between two fixed flanges of a pipeline. The wide application sliding system reaches a 50 mm displacement to allow the installation and removal of the equipment.

- DN 50 to DN 1200 PFA 10 and 16 bar.

## Flange adaptor

**UltraQUICK** Ultra large tolerance flange adaptor for pipes in ductile, fiber cement, steel and PVC DN 50/OD 49 to DN 300/OD 348 - PFA 16 bar



### Products references

TYPE	OD range		DN flange	L1 Mini-Maxi	a	D (mm)	J(2) Mini-Maxi(*)	Weight (kg)	Reference
	Mini	Maxi							
<b>A</b>	49	71	50/60	82-106	17	178	4-32	3.3	MAA50HACHA
<b>B</b>	62	84	50/60/65/80	82-106	17	196	4-32	4.1	MAA50HACHB
<b>C</b>	80	102	65/80	83-107	18	209	5-31	4.3	MAA65HACHC
<b>D</b>	97	127	100	84-115	17	242	7-30	6.0	MAB10HACHD
<b>E</b>	123	153	125/150	87-118	17	280	8-29	7.9	MAB12HACHE
<b>F</b>	151	181	150	87-119	17	297	9-27	8.5	MAB15HACHF
<b>FP</b>	170	200	200	88-120	18	337	10-26	10.7	MAB20HACHP
<b>G</b>	196	226	200	95-127	18	348	12-35	10.7	MAB20HACHG
<b>H</b>	211	241	200	105-138	18	363	13-34	11.0	MAB20HACHH
<b>I</b>	235	265	250	97-130	20	402	14-33	15.2	MAB25HACHY
<b>J</b>	260	290	250	113-147	20	409	15-36	14.4	MAB25HACHJ
<b>JR</b>	285	315	300	101-135	22	459	16-35	20.2	MAB30HACHR
<b>K</b>	306	336	300	106-141	22	459	18-40	19.4	MAB30HACHK
<b>L</b>	318	348	300	117-152	22	469	18-48	18.9	MAB30HACHL

For each model the maximum OD is higher than the minimum OD of the following model:

Ex : OD Maxi A = 71 OD Mini B = 62 - Margin = 9

OD Maxi H = 241 OD Mini I = 235 - Margin = 6

### Performances :

- Cover the whole range of external diameters from 49 to 348mm, without discontinuity.
- Possible angular deflection of 6°

### Materials :

- Tie bars and nuts: zinc coated steel
- Gasket: EPDM.

### Installation :

- Connection with all flanged parts with standardized flanges in accordance with: ISO 7005-2, ISO 2531, EN 1092-2.
- Installation with an EPDM tab gasket
- Tightening torque on tie bars: 60 to 70 N.m
- Not to be connected with a wafer, Lug or flange

# Flange adaptor

Centering tab gasket for ultra large tolerance flange adaptor

## Products references



TYPE	Weight (kg)	Reference	
		PN 10	PN 16
A-B	0.020	MJA60UAXA	MJA60UAXA
C	0.030	MJA80UAXA	MJA80UAXA
D	0.040	MJB10UAXA	MJB10UAXA
E	0.060	MJB12UAXA	MJB12UAXA
F	0.090	MJB15UAXA	MJB15UAXA
FP-G-H	0.120	MJB20UAXA	MJB20UAXA
I-J	0.120	MJB25UAXA	162274
JR-K-L	0.090	MJB30UAXA	162275

## Table of use according to material of the pipe or tube

TYPE	Ultra		Old grey iron						Ductile iron		Steel	PVC	Cement Fiber	
	OD mini	OD Maxi	Pipes with lead seal		Pipes express		Pipes Rapid						DN / Class	OD
			DN	OD	DN	OD	DN	OD						
A	49	71	40	56	40	57	-	-	40	56	51 - 54 - 57	50	40 Cl25	60
			50	66	50	67			50	66	60.3 - 63.5 - 70	63	50 Cl10	66
B	62	84	50	66	50	67	60	81.4	50	66	63.5 - 70 - 76.1	63	50 Cl10, Cl25	66,74
			60	77	60	77			60	77	82,5	75	60 Cl10-15, Cl25	76,80
C	80	102	80	98	80	98	-	-	80	98	88.9 - 101.6	90	60 Cl30	84
													80 Cl10-15, Cl125	96,100
D	97	127	100	118	100	118	80	1022	100	118	101.6 - 108	110	80 Cl125, Cl30	100
							100	123			114.3 - 127	125	100 Cl10-15, Cl20-25	104,118,124
E	123	153	125	144	125	144	125	149	125	144	133 - 139.7	125	100 Cl30	130
											141.3 - 152.4	140	125 Cl10-15, Cl20-25	145,149
F	151	181	150	170	150	170	150	175	150	170	159 - 168.3	160	125 Cl30,	161,
											177.8		150 Cl10, Cl15, Cl20	170,174,178
FP	170	200	175	196	175	196	-	-	-	-	177.8 - 193.7	200	150 Cl15, Cl20	174,178,
													150 Cl25, Cl30	184,192
G	196	226	200	222	200	222	175	201	200	222	219.1	200	175 Cl15, Cl20-25, Cl30	199,207,225,
													200 Cl10	220
H	211	241	200	222	200	222	200	227	200	222	219.1	225	175 Cl30,	225,
													200 Cl10, Cl15, Cl20-25	220,228,238
I	235	265	-	-	-	-	-	-	-	-	244.5	250	200 Cl20-25, Cl30	238,246
J	260	290	250	274	250	274	250	279	250	274	273		250 Cl15	280
JR	285	315	-	-	-	-	-	-	-	-	-	315	250 Cl20-25, Cl30	292,306
K	306	336	300	326	300	326	300	331	300	326	323.9	315	300 Cl10, Cl15	324,334
L	318	348	300	326	300	326	300	331	300	326	323.9	-	300 Cl10, Cl15	324,334

## Flange adaptor

**QUICK GS** simple or anchored for ductile iron pipes  
 DN 60 to DN 300 (simple version) and DN 60 to DN 200 (anchored version) – PFA 16 bar



### Products references

DN	OD	Weight QUICK GS SIMPLE	Reference	Weight QUICK GS ANCHORED	Reference
<b>60-65</b>	77	1.80	MAA60CACH	1.85	MAA60CBCH
<b>80</b>	98	2.25	MAA80CACH	2.30	MAA80CBCH
<b>100</b>	118	2.65	MAB10CACH	2.70	MAB10CBCH
<b>125</b>	144	3.65	MAB12CACH	3.70	MAB12CBCH
<b>150</b>	170	4.60	MAB15CACH	4.70	MAB15CBCH
<b>200*</b>	222	7.15	MAB20CACH	7.25	MAB20CBCH
<b>250*</b>	274	10.90	MAB25CACH	-	-
<b>300*</b>	326	13.80	MAB30CACH	-	-

(\*)Flange with multiple drillings PN 10 and PN 16.

#### Materials:

- Tightness gasket: EPDM
- Counter-flange: ductile iron coated with epoxy powder 250 µm mini

#### Installation:

- Utilization with ductile iron pipes in accordance with EN 545 and ISO 2531.
- Utilization of the simple (non-anchored) type possible with grey iron pipes with external diameters in conformance with the above stated values.
- Connection with all flanged parts with standardized flanges in accordance with: ISO 7005-2, ISO 2531, EN 1092-2.
- Tightening torque on bolts: M16 = 7.5m.daN, M20 = 10m.daN, M24 = 15m.daN.

## Flange adaptor

**QUICK GS** simple for ductile iron pipes  
DN 350 to DN 1000 - PFA 10 and 16 bar



### Products references

DN	OD Nominal	OD Tolerance	L	L1	F	B	E	J		angular deflection*
								Mini	Maxi	
<b>350</b>	378	+2.5 -5.5	148	108	18	469	8-x-M12x 140	12	25	±1.5
<b>400</b>	429	+2.5 -5.5	148	108	18	520	8-x-M12x 140	12	25	±1.5
<b>450</b>	480	+2.9 -4	153	113	23	572	10-x-M12x140	12	25	±1.5
<b>500</b>	532	+3.5 -4.5	153	113	23	624	10-x-M12x140	12	25	±1.25
<b>600</b>	635	+3-5	153	113	23	727	10-x-M12x140	12	25	±1.25
<b>700</b>	738	+3.5 -4.5	153	113	23	830	12-x-M12x140	12	25	±1
<b>800</b>	842	+1-7	153	113	23	932	12-x-M12x140	12	25	±0.75
<b>900</b>	945	+2-6	169	134	25	1054	14-x-M16x160	16	40	±0.75
<b>1000</b>	1048	+1-7	169	134	25	1156	14-x-M16x160	16	40	±0.75

\* a in degrees

DN	PFA 10 bar			PFA 16 bar		
	A	Weight (kg)	Reference	A	Weight (kg)	Reference
<b>350</b>	505	24.2	MAB35WCBR	520	25.4	MAB35WCAR
<b>400</b>	565	27.9	MAB40WCBR	580	29.5	MAB40WCAR
<b>450</b>	615	35.7	MAB45WCBR	640	39.6	MAB45WCAR
<b>500</b>	670	40.3	MAB50WCBR	715	48.0	MAB50WCAR
<b>600</b>	780	49.2	MAB60WCBR	840	61.7	MAB60WCAR
<b>700</b>	895	60.2	MAB70WCBR	910	62.6	MAB70WCAR
<b>800</b>	1015	73.1	MAB80WCBR	1025	74.5	MAB80WCAR
<b>900</b>	1115	105.0	MAB90WCBR	1125	107.0	MAB90WCAR
<b>1000</b>	1230	121.0	MAC10WCBR	1255	128.0	MAC10WCAR

#### Materials and coating:

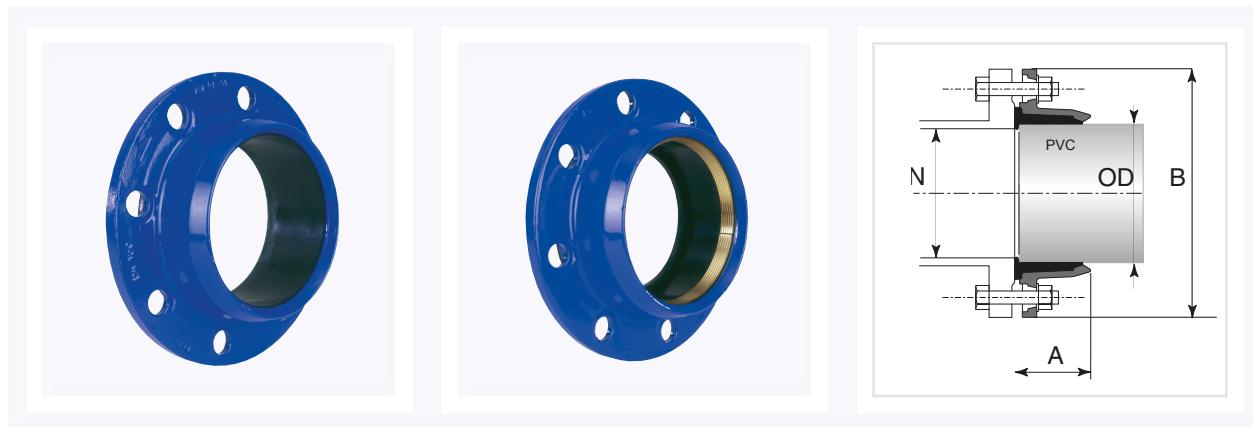
- Body and gland: steel with inside and outside Rilsan coating of minimum thickness 250µm.
- Tie bars and nuts: zinc coated steel with rilsan coating of thickness 80µm.
- Gasket : EPDM.

#### Installation:

- Connection with all flanged parts with standardized flanges in accordance with: ISO 7005-2, ISO 2531, EN 1092-2.
- Full flange for standard flat gasket or metal reinforced gasket.
- Tightening torque on bolts: M12 = 55 to 65 N.m, M16 = 95 to 110 N.m

## Flange adaptor

**QUICK PVC** simple and anchored for PVC tubes  
DN 40/OD 40 to DN 200/OD 225 - PFA 16 bar



### Products references

DN	OD	A	B	Quick PVC simple		Quick PVC anchored	
				Weight (kg)	Reference	Weight (kg)	Reference
<b>40</b>	<b>40</b>	50	150	1.2	MAL40DACH	1.3	MAL40DBCH
<b>40/50</b>	<b>50</b>	53	165	1.5	MAL50DACH	1.6	MAL50DBCH
<b>50</b>	<b>63</b>	54	165	1.8	MAL60DACH	1.9	MAL60DBCH
<b>60/65</b>	<b>63</b>	54	185	2.0	MAL65DACH	2.1	MAL65DBCH
<b>60/65</b>	<b>75</b>	58	185	2.3	MAL75DACH	2.4	MAL75DBCH
<b>80</b>	<b>90</b>	62	200	2.6	MAL90DACH	2.8	MAL90DBCH
<b>100</b>	<b>110</b>	68	220	3.1	160754	3.4	MAM11DBCH
<b>125</b>	<b>125</b>	73	250	4.1	160755	4.3	MAM12DBCH
<b>125</b>	<b>140</b>	76	250	4.1	160756	4.3	MAM14DBCH
<b>150</b>	<b>160</b>	82	285	5.2	160757	5.7	MAM16DBCH
<b>200*</b>	<b>200</b>	91	340	7.5	160758	8.2	MAM20DBCH
<b>200*</b>	<b>225</b>	93	340	7.1	160759	7.7	MAM22DBCH

(\*)Flange with multiple drillings PN 10 and PN 16.

#### Field of use:

- Utilization for PVC tube with PFA 16 bar

#### Construction:

- Gasket: EPDM
- Anchorage ring: brass

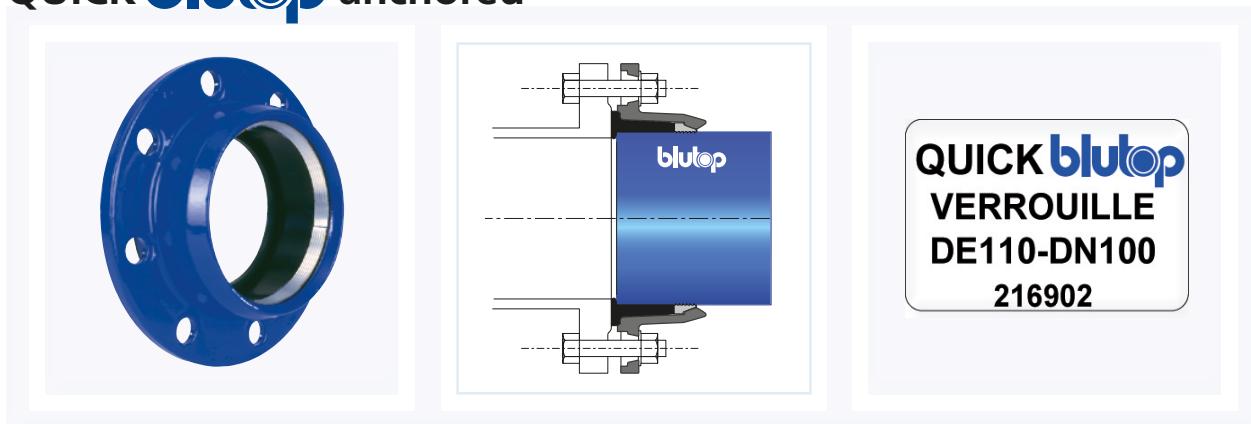
#### Installation:

- Connection with all flanged parts with standardized flanges in accordance with: ISO 7005-2, ISO 2531, EN 1092-2.

## Flange adaptor

**QUICK BLUTOP** simple and anchored for BLUTOP pipes  
DN 60/OD 75 to DN 150/OD 160, PFA 16 bar

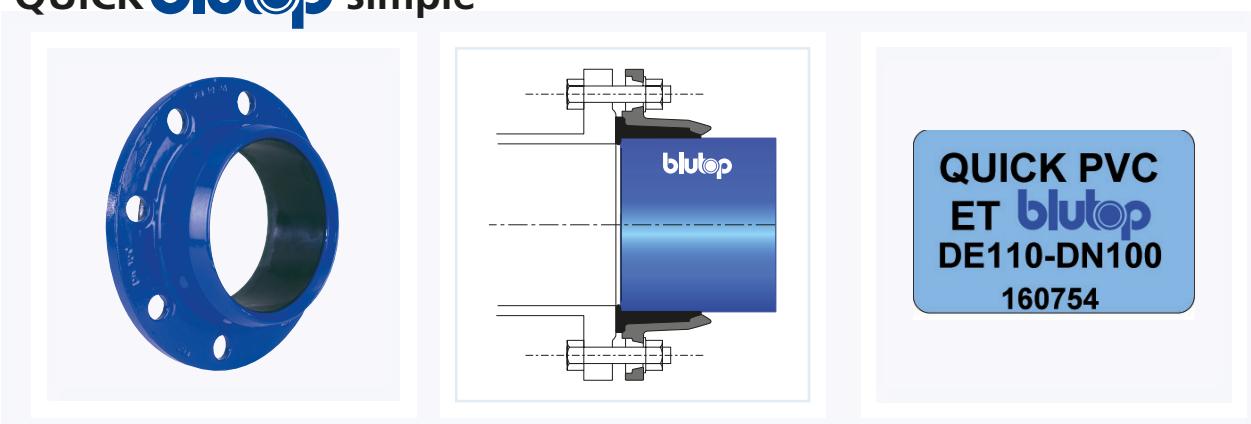
### QUICK **blutop** anchored



### Products references

DN	OD	A	B	Weight (kg)	Reference
60/65	75	58	185	2.5	226300
80	90	62	200	2.8	216901
100	110	68	220	3.4	216902
125	125	73	250	4.3	216906
125	140	76	250	5.0	233658
150	160	82	285	5.7	226301

### QUICK **blutop** simple



### Products references

DN	OD	A	B	Weight (kg)	Reference
60/65	75	58	185	2.3	MAL75DACH
80	90	62	200	2.6	MAL90DACH
100	110	68	220	3.1	160754
125	125	73	250	4.1	160755
150	160	82	285	5.2	160757

#### Field of use:

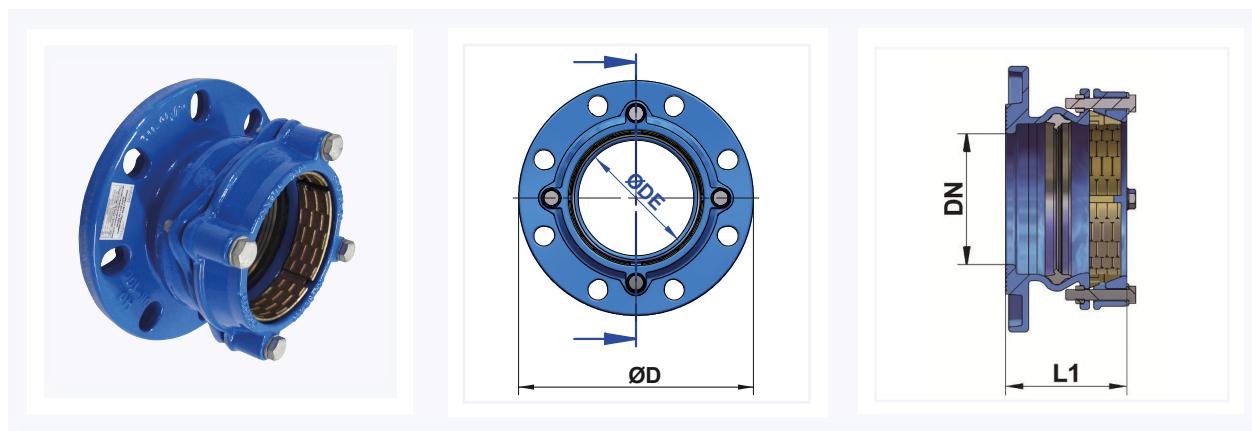
- QUICK BLUTOP anchored: only for BLUTOP pipes OD 60 to OD 150
- QUICK BLUTOP simple: for BLUTOP pipes and PVC tubes OD 60 to OD 150

#### Materials:

- Tightness gasket: EPDM
- Locking ring: stainless steel

## Flange adaptor

**QUICK PE MECHANICAL ANCHORED** for tubes PE  
OD 63 to OD 400 - PFA 16 bar



### Products references

DN	Ø DE	Ø D	L1	Weight (kg)	Reference PN10-16
<b>50/60/65</b>	<b>63</b>	175	109	3.30	MAL63UFCH
<b>50/60/65</b>	<b>75</b>	175	109	3.70	MAL75UFCH
<b>80</b>	<b>90</b>	200	114	4.78	MAL90UFCH
<b>100</b>	<b>110</b>	224	119	5.68	MAM11UFCH
<b>100</b>	<b>125</b>	254	119	7.00	MAM12UFCH
<b>125</b>	<b>125</b>	254	119	7.00	MAM12UFCH
<b>125</b>	<b>140</b>	254	124	7.50	MAM14UFCH
<b>150</b>	<b>160</b>	285	139	9.00	MAM16UFCH
<b>150</b>	<b>180</b>	285	139	10.10	MAM18UFCH
<b>200</b>	<b>200</b>	340	162	15.92	MAM20UFCH
<b>200</b>	<b>225</b>	340	172	17.50	MAM22UFCH
<b>250</b>	<b>250</b>	405	184	21.40	MAM25UFCH
<b>250</b>	<b>280</b>	405	177	21.70	MAM28UFCH
<b>300</b>	<b>315</b>	472	207	27.50	MAM31UFCH
<b>400</b>	<b>400</b>	580	317	67.50	MAM40UFCH

#### Field of use:

- Tube Polyethylene PEHD 80, PEHD 100 and PVC with PFA 16 bar  
(except DE 315 and DE 400 PFA = 10 bar)

#### Materials:

- Tightness gasket: EPDM
- Grip ring: steel S 355 JR (F-114) with Geomet coating

#### Installation:

- Connection with all flanged parts with standardized flanges in accordance with: ISO 7005-2, ISO 2531, EN 1092-2.

**Adaptateur à Bride / Flange Adaptor**  
**QUICK pour / for PE**  
**verrouillé mécanique/mechanical anchored**  
**MAM11UFCH**  
**PN10/16 DN100/OD110**

# Couplings

**UltraLINK** ultra large tolerance for ductile pipes, fiber cement, steel and PVC  
OD 49 to OD 348 - PFA 16 bar



## Products references

TYPE	OD range		L	L1 Mini-Maxi	D	J Mini-Maxi	Weight (kg)	Reference
	Diameter Mini	Diameter Maxi						
A	49	71	182	104-152	176	4 - 20	3.6	MCX65RAAHA
B	62	84	182	104-152	190	4 - 20	4.1	MCX75RAAHB
C	80	102	182	107-155	208	5 - 20	4.9	MCX90RAAHC
D	97	127	232	127-188	240	7 - 25	7.7	MCY11RAAHD
E	123	153	232	135-197	267	8 - 25	8.9	MCY14RAAHE
F	151	181	232	144-207	295	9 - 29	10.4	MCY16RAAHF
FP	170	200	262	150-214	315	10 - 32	11.5	MCY19RAAHP
G	196	226	262	159-224	342	12 - 35	13.9	MCY21RAAHG
H	211	241	262	163-228	357	13 - 38	14.8	MCY22RAAHH
I	235	265	262	171-237	381	14 - 45	16.2	MCY25RAAHY
J	260	290	292	179-246	407	15 - 48	18.1	MCY27RAAHJ
JR	285	315	292	187-255	434	16 - 55	21.3	MCY30RAAHR
K	306	336	292	194-263	455	18 - 58	22.9	MCY32RAAHK
L	318	348	292	198-267	467	18 - 62	23.7	MCY33RAAHL

- Cover the whole range of external diameters from 49 to 348mm, without discontinuity
- Possible angular deflection of  $2 \times 6^\circ = 12^\circ$  between the two pipes

### Table of use according to material of the pipe or tube: see p.16

#### Materials:

- Tie bars and nuts: zinc coated steel
- Gaskets: EPDM

#### Installation:

- Connection of the spigots of two pipes of different construction or with different diameters
- Tightening torque on tie bars: 60 to 70 N.m

# Couplings

## Table of use for Ultra range



### Table of use according to material of the pipe or tube

TYPE	Ultra		Old grey iron						Ductile iron		Steel	PVC	Fiber cement			
	OD Mini	OD Maxi	Pipes with lead seal		Express pipes		Rapid pipes						DN	OD	DN/Class	OD
			DN	OD	DN	OD	DN	OD								DN/Class
A	49	71	40 50	56 66	40 50	57 67	-	-	40 50	56 66	51 - 54 - 57 60.3 - 63.5 - 70	50 63	40 Cl25 50 Cl10	60 66		
B	62	84	50 60	66 77	50 60	67 77	60	81.4	50 60	66 77	63.5 - 70 - 76.1 82.5	63 75	50 Cl10, Cl25 60 Cl10-15, Cl25	66.74 7680		
C	80	102	80	98	80	98	-	-	80	98	88.9 - 101.6	90	60 Cl30 80 Cl10-15, Cl125	84 96		
D	97	127	100	118	100	118	80 100	1022 123	100	118	101.6 - 108 114.3 - 127	110 125	80 Cl125, Cl30 100 Cl10-15, Cl20-25	100,104 118,124		
E	123	153	125	144	125	144	125	149	125	144	133 - 139.7 141.3 - 152.4	125 140	100 Cl30 150 Cl10, Cl15, Cl20	130 145,149		
F	151	181	150	170	150	175	150	170	150	170	159 - 168.3 177.8	160	125 Cl30, 150 Cl10, Cl15, Cl20	161, 170,174,178		
FP	170	200	175	196	175	196	-	-	-	-	177.8 - 193.7	200	150 Cl15, Cl20 150 Cl25, Cl30	174,178, 184,192		
G	196	226	200	222	200	222	175	222	200	201	219.1	200 225	175 Cl15, Cl20-25, Cl30 200 Cl10	199,207,225 220		
H	211	241	200	222	200	222	200	222	200	227	219.1	225	175 Cl30, 200 Cl10, Cl15, Cl20-25	225, 220,228,238		
I	235	265	-	-	-	-	-	-	-	-	244.5	250	200 Cl20-25, Cl30	238,246		
J	260	290	250	274	250	274	250	274	250	274	273	-	250 Cl15	280		
JR	285	315	-	-	-	-	-	-	-	-	-	315	250 Cl20-25, Cl30	292,306		
K	306	336	300	326	300	326	300	326	300	326	323.9	315	300 Cl10, Cl15	324,334		
L	318	348	300	326	300	326	300	326	300	326	323.9	-	300 Cl10, Cl15	324,334		

For each model the maximum OD is higher than the minimum OD of the following model:

Ex : OD Maxi A = 71 OD Mini B = 62 - Margin = 9

OD Maxi H = 241 OD Mini I = 235 - Margin = 6

# Couplings

**LINK GS** for ductile iron pipes

DN 40/OD 55 to DN 600/OD 636 PFA 40, 16 and 25 bar



## Products references

DN	PFA	OD		Approx. L	L1	E	Weight (kg)	Angular deflection	Reference
		Mini	Maxi						
<b>40</b>	<b>40</b>	55	58	126	60	168	3.26	5°	160280
<b>60</b>		76	79	127	60	191	4.00		MCA60KAEH
<b>80</b>		97	100	127	60	213	4.80		MCA80KAEH
<b>100</b>		117	120	133	65	233	6.18		MCB10KAEH
<b>125</b>	<b>25</b>	143	146	140	70	259	7.60	4°	MCB12KADH
<b>150</b>		168	172	145	75	287	9.60		MCB15KADH
<b>200</b>		220	223	153	80	342	14.00		MCB20KADH
<b>250</b>		272	275	164	90	403	18.10		MCB25KADH
<b>300</b>	<b>16</b>	323	327	170	95	457	22.20	3°	MCB30KADH
<b>350</b>		375	379	183	100	511	28.30		MCB35KAAH
<b>400</b>		426	430	185	100	564	33.40		MCB40KAAH
<b>450</b>		477	481	192	105	617	37.90		MCB45KAAH
<b>500</b>		529	533	193	105	671	45.60	3°	MCB50KAAH
<b>600</b>		631	636	200	110	777	58.60		MCB60KAAH

## SPARE PARTS - references

DN	40	50	60	80	100	125	150	200
<b>Gasket</b>	JGA40BA	JGA50BA	JGA60BA	JGA80BA	JGB10BA	JGB12BA	JGB15BA	JGB20BA
<b>Screwed nuts with key of 24</b>	Quantity : 2				Quantity : 4			
	JXM18HD61, 1 BOLT CAST IRON GS DE 18X61X25							
DN	250	300	350	400	450	500	600	
<b>Gasket</b>	JGB25BA	JGB30BA	JGB35BA	JGB40BA	JGB45BA	JGB50BA	JGB60BA	
	Quantity : 2 with key of 27				Quantity : 2 with key of 30			
<b>Bolts</b>	JXM20HD70, 1 BOLT CAST IRON GS DE 20X71X33.5				JXM20HD110 1 BOLT STEEL DACROMET HM 20 DE 110X55			
					JXM20HD120 1 BOLT STEEL DACROMET HM 20 DE 120X60			

### Materials and coating:

- Gasket: EPDM + Bolts: DN 40 to 400: ductile iron GS  
DN 450 to 600 Steel class 6/8

### Installation:

- Maximum torque on bolts: DN 40-200 8 m/daN, DN 250-600 12 m.daN
- Angular deflection : DN 40-150 ± 2.5°, DN 200-300 ± 2°, DN 350-600 ± 3°

## Couplings

**LINK GS** simple for ductile iron pipes  
DN 350 to DN 1000 - PFA 16 bar



### Products references

DN	OD nominal and tolerance	A	L	L1	E		J		Angular deflection	Weight (kg)	Reference
					Number of bolts and thread	Mini	Maxi				
<b>350</b>	378+2.5 - 5.5	469	243	184	8 x M12	25	50	±1.5	21.2	MCB35WAAR	
<b>400</b>	429+2.5 - 5.5	520	243	184	8 x M12	25	50	±1.5	23.7	MCB40WAAR	
<b>450</b>	480+2.9 - 4	571.5	243	184	10 x M12	25	50	±1.5	26.2	MCB45WAAR	
<b>500</b>	532+3.5 - 4.5	624	243	184	10 x M12	25	50	±1.25	29.2	MCB50WAAR	
<b>600</b>	635+3 - 5	726.5	243	184	10 x M12	25	50	±1.25	34.2	MCB60WAAR	
<b>700</b>	738+3.5 - 4.5	830	243	184	12 x M12	25	50	±1	39.6	MCB70WAAR	
<b>800</b>	842+1 - 7	931.5	243	184	12 x M12	25	50	±0.75	45	MCB80WAAR	
<b>900</b>	945+2 - 6	1054	276	222	14 x M16	38	76	±0.75	88.3	MCB90WAAR	
<b>1000</b>	1048+1 - 7	1156	276	222	14 x M16	38	76	±0.75	96.8	MCC10WAAR	

#### Materials and coating:

- Body and glands: steel with inside and outside Rilsan coating of minimum thickness 250µm
- Tie bars and nuts: zinc coated steel
- Gaskets: EPDM

#### Installation:

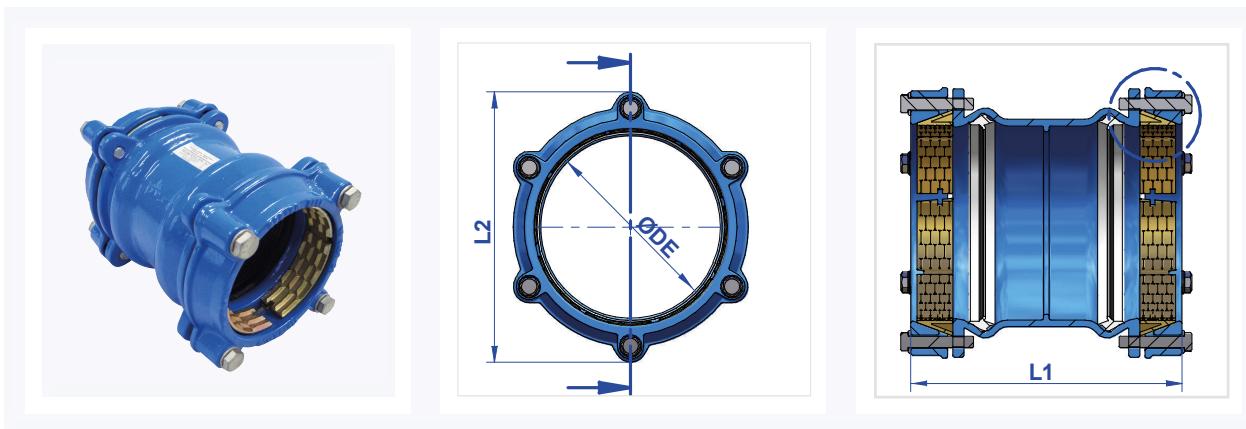
- Tightening torque on bolts: M12 = 55 to 65 N.m, M16 = 95 to 110 N.m



This coupling will only be installed in a valve chamber. Don't install it in buried version.

# Couplings

**LINK PE MECHANICAL ANCHORED** for PE tubes  
OD 63 to OD 315 - PFA 16 bar



## Products references

Ø DE	L1	L2	Weight (kg)	Reference PN 10 - 16
<b>63</b>	191	133	3.54	MCL63UBAH
<b>75</b>	191	146	4.64	MCL75UBAH
<b>90</b>	201	161	5.86	MCL90UBAH
<b>110</b>	205	181	6.70	MCM11UBAH
<b>125</b>	211	196	7.92	MCM12UBAH
<b>140</b>	211	212	8.88	MCM14UBAH
<b>160</b>	232	235	10.72	MCM16UBAH
<b>180</b>	232	255	12.70	MCM18UBAH
<b>200</b>	290	284	19.94	MCM20UBAH
<b>250</b>	320	335	25.54	MCM25UBAH
<b>315</b>	360	400	33.00	MCM28UBAH

### Field of use:

- Tube Polyethylene PEHD 80 and 100 with PFA 16 bar (OD 315 PFA = 10 bar)

### Materials:

- Tightness gasket: EPDM
- Grip ring: steel S 355 JR (F-114) with Geomet coating

### Installation:

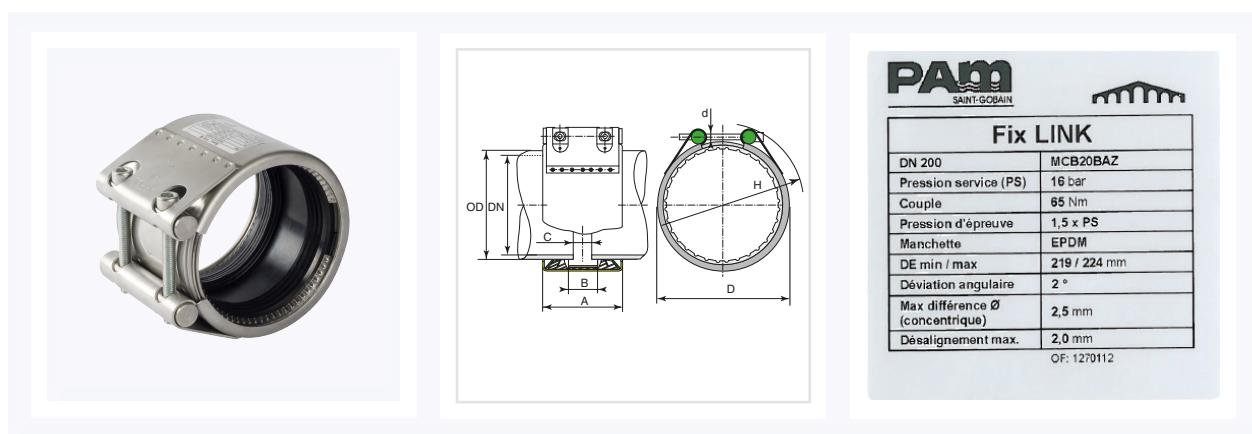
- Connection with all flanged parts with standardized flanges in accordance with: ISO 7005-2, ISO 2531, EN 1092-2.



# Couplings

## FixLINK GS anchored for ductile iron pipes

DN 60/OD 76 to DN 300/OD 329 - PFA 16 bar, DN 300 - PFA 10 bar



### Products references

DN	OD		A	B	C (Maxi)	D	H	d Vis CHc	Operating torque Nm	Weight (kg)	PFA	Reference
	Mini	Maxi										
60	76	78	94	45	15	96	137	2xM8	15	0.95	16	MCA60NBAZ
80	95	100	94	45	15	122	152	2xM8	20	1.15	16	MCA80NBAZ
100	115	120	95	45	15	148	168	2xM8	20	1.25	16	MCB10NBAZ
125	141	146	95	45	15	168	190	2xM10	25	1.89	16	MCB12NBAZ
150	167	171	95	45	15	191	213	2xM10	30	2.14	16	MCB15NBAZ
200	219	224	141	60	35	254	283	3xM12	65	7.10	16	MCB20NBAZ
250	270	276	141	60	35	305	330	3xM12	80	8.74	16	MCB25NBAZ
300	322	329	141	60	35	359	379	3xM12	80	9.9	10	MCB30NBAZ

### Materials:

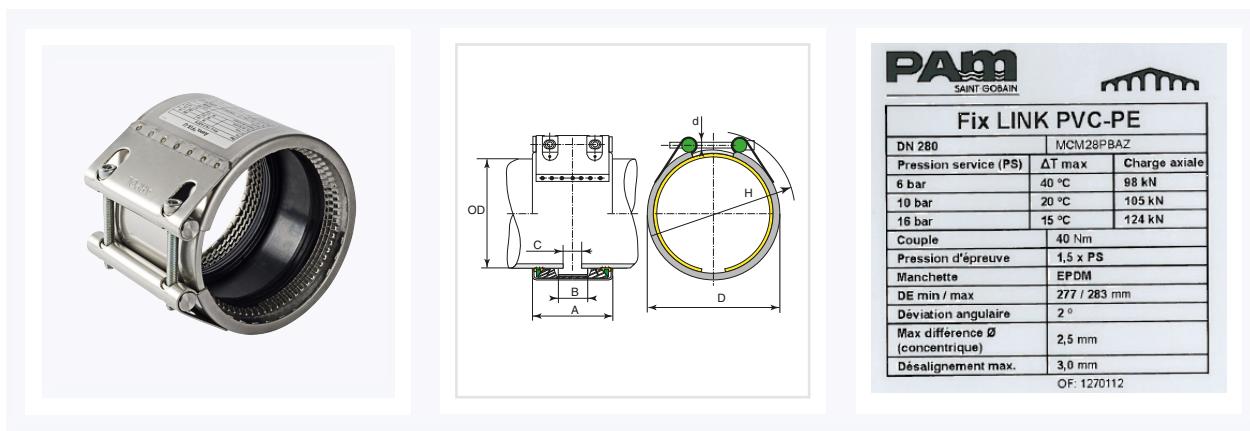
- Full stainless steel construction.
- Tightness gasket: EPDM elastomer

### Installation:

- Maximum angular deflection: +/- 2°
- Tightening torque on bolts specified on product label.

# Couplings

**FixLINK** anchored for PVC and PE tubes  
OD 63 to OD 280 - PFA 16 bar



## Products references

OD	OD		A	B	C (Maxi)	D	H	d Vis CHc	Operating torque Nm	Weight (kg)	Reference
	Mini	Maxi									
<b>63</b>	62	64	99	31	5	85	102	2xM8	10	0.9	MCL63PB <sub>AZ</sub>
<b>75</b>	74	75	117	31	5	97	136	2xM8	10	1.4	MCL75PB <sub>AZ</sub>
<b>90</b>	89	91	117	31	5	112	148	2xM8	15	1.6	MCL90PB <sub>AZ</sub>
<b>110</b>	108	111	117	45	5	132	164	2xM10	15	1.7	MCM11PB <sub>AZ</sub>
<b>125</b>	123	126	118	45	5	149	176	2xM10	15	2.5	MCM12PB <sub>AZ</sub>
<b>140</b>	138	142	118	45	5	164	189	2xM10	15	2.7	MCM14PB <sub>AZ</sub>
<b>160</b>	158	162	118	45	5	184	207	2xM10	15	2.9	MCM16PB <sub>AZ</sub>
<b>180</b>	178	182	201	95	10	210	263	3xM12	30	7.8	MCM18PB <sub>AZ</sub>
<b>200</b>	198	203	201	95	10	217	281	3xM12	30	8.2	MCM20PB <sub>AZ</sub>
<b>225</b>	222	227	201	95	10	237	303	3xM12	30	8.6	MCM22PB <sub>AZ</sub>
<b>250</b>	247	253	201	95	10	262	325	3xM12	40	9.4	MCM25PB <sub>AZ</sub>
<b>280</b>	277	283	201	95	10	287	353	3xM12	40	11.5	MCM28PB <sub>AZ</sub>

### Materials:

- Full stainless steel construction
- Tightness gasket: EPDM elastomer

### Installation:

- Maximum angular deflection: +/- 2°
- Tightening torque on bolts specified on product label
- Connection of PE tubes: use the reinforcement ring

## Reinforcement ring: products references

OD tube PE	PE 80 PN 10 SDR 13.6		PE 100 PN 10 SDR 17		PE 100 PN 16 SDR 11		Length mm	Weight (kg)
	Reference	DI	Reference	DI	Reference	DI		
<b>63</b>	MBL63QEBZ	53.6	MBL40QGBZ	55.6	MBL63QHAZ	51.4		0.24
<b>75</b>	MBL75QEBZ	64.0	MBL50QGBZ	66.2	MBL75QHAZ	61.4		0.27
<b>90</b>	MBL90QEBZ	76.8	MBL63QGBZ	79.4	MBL90QHAZ	73.6		0.31
<b>110</b>	MBM11QEBZ	93.8	MBL75QGBZ	97.1	MBM11QHAZ	90.0	175	0.45
<b>125</b>	MBM12QEBZ	106.6	MBL90QGBZ	110.3	MBM12QHAZ	102.3		0.50
<b>140</b>	MBM14QEBZ	119.4	MBM11QGBZ	123.5	MBM14QHAZ	114.5		0.55
<b>160</b>	MBM16QEBZ	136.4	MBM12QGBZ	141.2	MBM16QHAZ	130.9		0.89
<b>180</b>	MBM18QEBZ	153.5	MBM14QGBZ	158.8	MBM18QHAZ	147.3	200	0.96
<b>200</b>	MBM20QEBZ	170.6	MBM16QGBZ	176.5	MBM20QHAZ	163.6		1.10
<b>225</b>	MBM22QEBZ	191.8	MBM18QGBZ	198.5	MBM22QHAZ	184.1		1.65
<b>250</b>	MBM25QEBZ	213.12	MBM20QGBZ	220.6	MBM25QHAZ	204.5	225	1.80
<b>280</b>	MBM28QEBZ	238.8	MBM22QGBZ	247.1	MBM28QHAZ	229.1		2.03

### Installation:

- Insert a reinforcement ring at each end of the PE tube

## Repair clamp

**RepLINK** belt in stainless and steel, clamp in ductile iron  
OD 48 to 516



### Products references

OD range	PFA	L = 200 mm		L = 300 mm		OD range	PFA	L = 200 mm		L = 300 mm	
		Weight	Reference	Weight	Reference			Weight	Reference	Weight	Reference
<b>48-56</b>	32	3.6	MRX50AAXHE	-	-	<b>162-174</b>	17	4.5	MRY17AAXHE	6.9	MRY17AAXHG
<b>56-64</b>	31	3.7	MRX60AAXHE	-	-	<b>168-182</b>	16.5	4.6	MRYA7AAXHE	7.0	MRYA7AAXHG
<b>60-68</b>	30	3.8	MRX65AAXHE	-	-	<b>174-186</b>	16	4.7	MRY18AAXHE	7.0	MRY18AAXHG
<b>68-78</b>	29	3.8	MRX70AAXHE	-	-	<b>186-198</b>	15	4.8	MRY19AAXHE	7.3	MRY19AAXHG
<b>78-88</b>	28	3.9	MRX80AAXHE	5.9	MRX80AAXHG	<b>198-210</b>	13.5	4.9	MRY20AAXHE	7.4	MRY20AAXHG
<b>88-98</b>	26	4.0	MRX90AAXHE	6.1	MRX90AAXHG	<b>210-223</b>	13	5.0	MRY22AAXHE	7.5	MRY22AAXHG
<b>98-108</b>	25	4.1	MRY10AAXHE	6.2	MRY10AAXHG	<b>222-234</b>	12	5.0	MRY23AAXHE	7.7	MRY23AAXHG
<b>108-118</b>	23	4.1	MRY11AAXHE	6.3	MRY11AAXHG	<b>234-246</b>	11	5.1	MRY24AAXHE	7.8	MRY24AAXHG
<b>114-126</b>	22.5	4.2	MRY12AAXHE	6.4	MRY12AAXHG	<b>243-255</b>	10.5	5.2	MRY25AAXHE	7.9	MRY25AAXHG
<b>126-138</b>	21.5	4.3	MRY13AAXHE	6.5	MRY13AAXHG	<b>260-272</b>	9.5	5.3	MRY27AAXHE	8.0	MRY27AAXHG
<b>138-150</b>	20	4.4	MRY14AAXHE	6.7	MRY14AAXHG	<b>273-285</b>	9	5.4	MRY28AAXHE	8.3	MRY28AAXHG
<b>140-153</b>	20	4.4	MRY15AAXHE	6.7	MRY15AAXHG	<b>285-297</b>	8.5	5.5	MRY29AAXHE	8.4	MRY29AAXHG
<b>150-162</b>	19	4.4	MRY16AAXHE	6.8	MRY16AAXHG	<b>298-310</b>	8	5.6	MRY30AAXHE	8.6	MRY30AAXHG

OD range	PFA	L = 200 mm		L = 300 mm		L = 500 mm	
		Weight	Reference	Weight	Reference	Weight	Reference
<b>88-110</b>	26	7.2	MRY10BAXHE	-	-	-	-
<b>114-137</b>	22.5	7.4	MRY12BAXHE	11.5	MRY12BAXHG	-	-
<b>138-160</b>	20	7.6	MRY15BAXHE	11.7	MRY15BAXHG	-	-
<b>160-182</b>	17	7.7	MRY17BAXHE	11.8	MRY17BAXHG	-	-
<b>182-202</b>	15.5	8.0	MRY20BAXHE	12.2	MRY20BAXHG	20.8	MRY20BAXHH
<b>202-224</b>	13.5	8.1	MRY22BAXHE	12.3	MRY22BAXHG	21.0	MRY22BAXHH
<b>217-240</b>	12.5	8.2	MRY24BAXHE	12.4	MRY24BAXHG	21.2	MRY24BAXHH
<b>240-262</b>	10.5	-	-	12.8	MRY25BAXHG	21.7	MRY25BAXHH
<b>262-284</b>	9.5	-	-	12.9	MRY28BAXHG	22.3	MRY28BAXHH
<b>273-296</b>	9	-	-	13.4	MRY29BAXHG	22.6	MRY29BAXHH
<b>296-319</b>	8	-	-	13.3	MRY30BAXHG	23.0	MRY30BAXHH
<b>324-346</b>	6.5	-	-	13.6	MRY33BAXHG	23.8	MRY33BAXHH
<b>346-368</b>	6	-	-	13.8	MRY35BAXHG	23.8	MRY35BAXHH
<b>365-387</b>	5.5	-	-	14.0	MRY37BAXHG	24.3	MRY37BAXHH
<b>387-410</b>	4.5	-	-	14.3	MRY40BAXHG	25.6	MRY40BAXHH
<b>410-432</b>	4	-	-	14.6	MRY42BAXHG	26.1	MRY42BAXHH
<b>428-450</b>	3.5	-	-	14.8	MRY44BAXHG	25.8	MRY44BAXHH
<b>450-474</b>	3	-	-	15.6	MRY46BAXHG	27.0	MRY46BAXHH
<b>470-492</b>	2.5	-	-	15.7	MRY48BAXHG	27.3	MRY48BAXHH
<b>492-516</b>	2.5	-	-	15.8	MRY50BAXHG	27.8	MRY50BAXHH

#### Materials and coating:

- Band : INOX.
- Gasket : EPDM.

- Clamp : Ductile iron, coating epoxy
- Screw, bolts, washers: steel zinc

Single clamp      Double clamp

## Repair clamp

**RepLINK** belt in stainless and steel, clamp in ductile iron  
OD 48 to 516



### Products references

OD range	Iron				PVC-U	Steel	
	Lead seal	Grey		Ductile		OD range	Reference
		Express	Rapide				
56	MRX50AACHE ou MRX60AACHE	MRX60AACHE	-	MRX50AACHE	MRX50AACHE	48.3	MRX50AACHE
66	MRX65AACHE ou MRX70AACHE	MRX65AACHE	-	MRX65AACHE	MRX60AACHE	54	MRX50AACHE
77	MRX70AACHE ou MRX80AACHE	MRX70AACHE	MRX80AACHE	MRX70AACHE	MRX70AACHE	57	MRX60AACHE
98	MRX90AACHE ou MRY10AACHE	MRY10AACHE	MRY10AACHE	MRX90AACHE	MRX90AACHE	60.3	MRX60AACHE
118	MRY12AACHE	MRY12AACHE	MRY12AACHE	MRY12AACHE	MRY11AACHE	70	MRX70AACHE
144	MRY14AACHE	MRY14AACHE	MRY14AACHE	MRY14AACHE	MRY12AACHE	73	MRX70AACHE
170	MRX17AACHE	MRX17AACHE	MRX17AACHE	MRX17AACHE	MRY14AACHE	76.1	MRX70AACHE
196	MRY19AACHE ou MRY20AACHE	MRY19AACHE	MRY20AACHE	MRY19AACHE	MRY16AACHE	108	MRY10AACHE
222	MRY22AACHE ou MRY23AACHE	MRY22AACHE	MRY23AACHE	MRY22AACHE	MRY20AACHE	114.3	MRY14AACHE
274	MRY27AACHG ou MRY26AACHG	MRY28AACHG	MRY28AACHG	MRY28AACHG	MRY23AACHE	159	MRY16AACHE
326	MRY33BAXHG	MRY33BAXHG	MRY33BAXHG	MRY33BAXHG	MRY23AACHG	168.3	MRY17AACHE
378	MRY37BAXHG	MRY37BAXHG	-	MRY37BAXHG	MRY30BAXHG	177.8	MRY18AACHE
429	MRY42BAXHG	MRY42BAXHG	-	MRY42BAXHG	MRY40BAXHG	193.7	MRY19AACHE
480	MRY48BAXHG	MRY48BAXHG	-	MRY48BAXHG	MRY50BAXHG	219.1	MRY22AACHE
						244.5	MRY24AACHE
						273	MRY28AACHE
						323.9	MRY33BAXHG
						355.6	MRY35BAXHG
						406.4	MRY40BAXHG

#### Remarks:

- It is recommended to carefully measure the external diameter of the pipe in order to confirm the choice of the collar
- Fibre-cement pipes: measure systematically the external diameter of the pipe before choosing the collar
- These collars are not used on PEHD pipes

#### Installation:

- Repair of porosities and cracks: the collar length must be at least equal to three times the length of the defect

## Repair clamp

**STAINLESS STEEL Repair clamp ALLINOX** for Ductile Iron, Steel and PVC Pipes  
OD 60 to OD 138



### Products references

PFA	Length 200 mm, 3 bolts				Reference	
	OD pipe		Weight (kg)			
	Mini	Maxi				
30	60	68	2.8		MRX65ABXXE	
29	68	76	2.8		MRX70ABXXE	
28	77	88	2.9		MRX80ABXXE	
26	88	97	3.0		MRX90ABXXE	
25	98	107	3.0		MRY10ABXXE	
23	108	113	3.1		MRY11ABXXE	
22.5	114	125	3.1		MRY12ABXXE	
21.5	126	138	3.2		MRY13ABXXE	

### Materials :

Belt in stainless steel AISI 304 with a minimum thickness of 0.8 mm and minimum width of 200 mm.

Clamp in stainless steel AISI 304.

## Repair clamp

**RepLINK** body in ductile iron

DN 40 to DN 175 - PFA 16 bar, DN 200 to DN 400 - PFA 10 bar



### Products references

DN	Type	PFA	OD (mm)		Table of use according to material of the pipe or tube								Weight (kg)	Reference			
			Mini	Maxi	Grey iron			ductile iron	PVC U	Steel	Fiber-cement						
					Lead seal	Express	Rapide				Class 25	Class 30					
40	W2-A	16	54	61	40	-	-	40	-	-	-	-	5.6	MRA40SACA			
50	W2-B		60	68	50	-	-	50	-	60.3	-	-	5.9	MRA50SACB			
60	W2-C		76	87	60	-	-	60	63	76.1	60	-	8.3	MRA60SACC			
80	W2-D		89	98	-	-	-	75	-	-	-	-	8.6	MRA80SACD			
80	W2-F		95	108	80	-	-	80	90	-	80	80	8.4	MRA80SACF			
100	W2-G		108	118	-	-	-	-	-	114.3	-	-	11.6	MRB10SACG			
100	W2-I		116	128	100	-	-	100	110	-	-	-	11.2	MRB10SACY			
125	W2-J		133	144	-	-	-	125	139.7	-	-	-	13.8	MRB12SACJ			
125	W2-L		142	153	125	-	-	125	140	-	-	-	13.7	MRB12SACL			
150	W2-M		159	172	-	-	-	-	-	167.3	-	125	21.3	MRB15SACM			
150	W2-P		168	184	150	-	-	150	160	-	-	-	22.3	MRB15SACP			
175	W2-Q		193	203	175	-	-	175	200	-	-	150	39.9	MRB17SACQ			
200	W3-H		216	250	200	-	-	225 250	219.1	175	175	25.5	MRB20SACH				
275	W3-I		267	298	250	-	-	-	273	-	-	46	MRB25SACY				
300	W3-J		315	358	300	-	-	315	318 323.9	-	-	59.6	MRB30SACJ				
350	W3-K		368	400	350	-	-	350	400	-	-	376	85	MRB35SACK			
400	W3-N		400	429	400	-	-	400	400	406.4	418	-	89	MRB40SACN			
400	W3-W		444	466	400	-	-	400	450	457.2	-	458	114	MRB40SACW			

#### Materials:

- Body: ductile iron coated with bituminous paint.
- Gasket: NBR.
- Bolts: steel with zinc based coating.

## Dismantling joints

Dismantling joints **PF type** for butterfly valves without flanges  
DN 50 to 1200 - PFA 10 and 16 bar



### Products references

PFA 10 bar									PFA 16 bar								
DN	A	D	$\varnothing K$	Tie bars			Weight (kg)	Reference	A	D	$\varnothing K$	Tie bars			Weight (kg)	Reference	
				N	M	L						N	M	L			
50	300	165	125	4	M16	250	10	160943	300	165	125	4	M16	250	10	160943	
65	300	185	145	4	M16	250	16	163543	300	185	145	4	M16	250	16	163543	
80	300	200	160	8	M16	250	21	160947	300	200	160	8	M16	250	21	160947	
100	300	220	180	8	M16	250	20	163559	300	220	180	8	M16	250	20	163559	
125	300	250	210	8	M16	250	34	166645	300	250	210	8	M16	250	34	166645	
150	350	285	240	8	M20	290	34	163605	350	285	240	8	M20	290	34	163605	
200	350	340	295	8	M20	290	48	163634	350	340	295	12	M20	290	64	160966	
250	350	395	350	12	M20	290	74	163658	375	405	355	12	M20	290	102	163659	
300	350	445	400	12	M20	290	100	173460	375	460	410	12	M24	320	116	160969	
350	350	505	460	16	M20	290	124	166654	425	520	470	16	M24	320	162	173472	
400	375	565	515	16	M24	320	160	163707	425	580	525	16	M27	350	204	171567	
450	375	615	565	20	M24	320	176	-	425	640	585	20	M27	450	232	-	
500	375	670	620	20	M24	340	202	160970	450	715	650	20	M30	380	312	163731	
600	400	780	725	20	M27	340	268	160971	475	840	770	20	M33	400	416	163742	
700	400	895	840	24	M27	340	330	163750	475	475	840	24	M33	400	444	173475	
800	450	1015	950	24	M30	380	454	163762	525	525	950	24	M36	450	610	160942	
900	450	1115	1050	28	M30	380	522	163770	525	525	1050	28	M36	450	692	173476	
1000	475	1230	1160	28	M33	420	632	160950	550	550	1170	28	M39	450	890	160951	
1200	525	1455	1380	32	M36	450	1200	163586	600	600	1390	32	M45	525	1392	173477	

#### Materials :

Gasket: EPDM

Tie bars: Zinc plated steel

#### Installation:

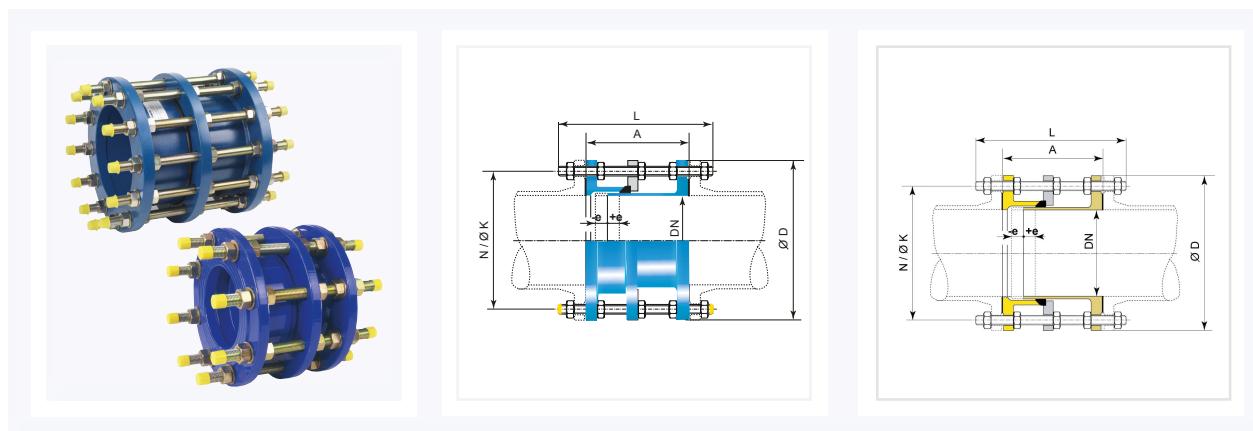
- Connection with all flanged parts equipped with standardized flanges in accordance with: ISO 7005-2 ISO 2531 - EN 1092-2.
- The flange of the sliding body has a stop and thus a standardized sealing surface at the gasket.

#### Compliance to standards:

- These equipments comply with the standard NFE 29220, especially concerning the flanges dimensions according to the NFE 29203 and 29209.
- Full-flange sliding body: the flange is according to ISO 7005 standard.
- The application range is higher than what is demanded in the NFE 29220.

## Dismantling joints

Dismantling joints **JP type and PO type** for flanged valves  
DN 40 to 2000 - PFA 10, 16 and 25 bar



### Products references

DN	PFA10 and16	PFA 10 bar				PFA 16 bar				PFA 25 bar				
	+/-e	A	L	Weight (kg)	Reference	A	L	Weight (kg)	Reference	+/-e	A	L	Weight (kg)	Reference
<b>40</b>	30	200	330	11	206620	200	330	11	206620	30	200	330	13	206348
<b>50</b>	30	200	330	13	206633	200	330	13	206633	30	200	330	17	206349
<b>60</b>	30	200	330	14	206634	200	330	14	206634	30	200	330	19	206350
<b>65</b>	30	200	330	15	184034	200	330	15	184034	30	200	330	19	206446
<b>80</b>	30	200	330	21	183212	200	330	21	183212	30	200	330	26	204089
<b>100</b>	30	200	330	22	183213	200	330	22	183213	30	220	360	31	206513
<b>125</b>	30	200	330	28	184481	200	330	28	184481	30	240	400	36	206514
<b>150</b>	30	200	330	37	183214	200	330	37	183214	30	240	400	48	206516
<b>200</b>	40	280	430	53	183783	280	430	60	183627	40	280	450	73	184600
<b>250</b>	40	280	430	72	206550	280	450	84	183628	40	280	450	102	205292
<b>300</b>	40	280	430	81	184220	280	450	99	183640	40	280	450	142	184611
<b>350</b>	40	280	430	109	206677	280	450	143	183682	40	320	503	191	185346
<b>400</b>	40	280	450	150	206678	280	450	170	183634	40	320	530	245	206517
<b>450</b>	50	330	530	180	206679	330	550	187	206546	40	350	580	272	206518
<b>500</b>	50	330	530	206	206680	330	550	276	183702	40	350	580	347	198572
<b>600</b>	50	330	550	264	184918	330	550	395	183626	50	380	620	476	183856
<b>700</b>	50	330	550	329	210092	330	550	428	198954	50	400	660	627	236291
<b>800</b>	60	400	650	454	210082	400	670	565	184075	50	410	700	908	216741
<b>900</b>	60	400	650	537	236294	400	670	663	219967	50	420	700	1220	207134
<b>1000</b>	60	400	650	674	236295	400	670	887	236296	50	440	750	1374	218303
<b>1100</b>	70	450	730	810	236297	450	750	932	236298	50	440	750	1517	236299
<b>1200</b>	70	450	730	947	236301	450	750	1447	184329	50	450	750	1720	236302
<b>1400</b>	25	380	660	1202	MDC14DABH	380	660	1202	MDC14DAAH	25	500	830	2580	163600
<b>1500</b>	25	400	695	1525	MDC15DABH	400	695	1525	MDC15DAAH	25	500	835	2805	MDC15DADH
<b>1600</b>	25	420	720	1791	MDC16DABH	420	720	1791	MDC16DAAH	25	510	860	3132	MDC16DADH
<b>1800</b>	25	420	730	2118	MDC18DABH	420	730	2118	MDC18DAAH	25	550	920	3850	MDC18DADH
<b>2000</b>	25	450	780	2990	MDC20DABH	450	780	2990	MDC20DAAH	25	600	975	4560	MDC20DADH

#### Materials:

- Gasket: EPDM
- Tie bars: Zinc plated steel

#### Installation:

- Connection with all flanged parts equipped with standardized flanges in accordance with: ISO 7005-2 ISO 2531 - EN 1092-2
- The flange of the sliding body has a stop and thus a standardized sealing surface at the gasket.

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